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The leader of Top grade circular sawblade

www.hirono.com.cn

www.diamond-sawblade.com

Ver.Eng



HANGZHOU HIRONO TOOLS CO.,LTD.

Catalogue

The leader of Top grade circular sawblade





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HANGZHOU HIRONO TOOLS CO.,LTD.

Catalogue

The leader of the green diamond market



HIRONO TOOLS
SPiRiT 

TOP GRADE IS NOT A CONCEPT BUT A STANDARD!



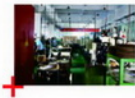
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001



**Company
idea**



ABOUT HIRONO

Hangzhou Hirono Tools co.,Ltd. is a professional company which design, Research, Develop, producing the circular Saw blade and other cutting tools. Our company is a joint adventure company which cooperated with Japanese company KOBAYASHI DIA LTD. (www.kobayashidia.co.jp). Besides the producing and selling of circular sawblade, we also provide our customer the consultation about how to cut material well by circular Sawblade.

Our company located in Hangzhou (200KM far from Shanghai) . We have the most professional production line. Most of our machines are imported from Japan and Germany. Like "Enokida" and "Vollmer" . We also have professional test equipment in order to keep stable high quality. The brand "Hirono" is widely well-known in furniture making (wood cutting or MDF cutting)field, metal cutting field and other field. We also produce and sell "KOBAYASHI" diamond cutter and "KOBACUT" V-cutter. Diamond cutter is widely used in the PCB cutting field.

In recent years , timber resources become less and less. So the point is how to increase the use ratio of timber resources. From the year 2003, our company successfully developed "Hirono" ultra-thin Sawblade. Especially in the wood cutting field , window blind making field and foam cutting field. , we have lots of customer and we got their highly accepted of our Hirono ultra-thin sawblades. And we believe our products can save your cost and save your resources.

Last year, we developed new type of sawblade called cold saw. It has special shape of cermet tip and cutting for metal (steel, stainless steel and etc.). Because of the cermet tip, it can be cool during metal cutting.

Our tenet is : Supply the best products and best service to you and save the most cost for you.
The leader of Top grade circular Sawblade. Top grade is not a concept but a standard!

002



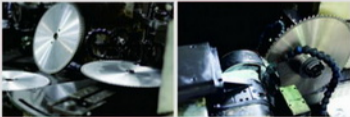
EQUIPMENT INTRODUCTION



In order to keeping the highest quality of sawblade, we're using the most advanced machines which are imported from Japan and Germany. Enokida grinding machine/electric discharge grinding machine(From Japan) Vollmer grinding machine(From Germany)

Our factory has more than 5000m². We also have our own technic team. Some of our workers have more than 10 years' experience in making sawblades.

The best equipment, the most experience keeps our sawblade the best quality.



004



HIRONO P.C.D (DIAMOND) TIPPED CIRCULAR SAW BLADE SERIES



We use high grade P.C.D (Polycrystalline diamond), mainly Element Six® With the most advanced electrical discharge machine (Enokida's EDM), Hirono's saw blade will become your best friend during P.C.B Working.



Body use SKS steel (imported from Japan and Germany). The high quality steel make sure the body has powerful strength. The cutting work will be more easier and stable if you're using Hirono's saw blade.



Hirono's unique anti-shock slots with colophony inside can reduce the vibration and noise.



Each Hirono's saw blade is a symbol of high quality. SKS body, advanced grinding equipments plus Hirono's 10 years' experience makes sure saw blade the highest quality in PCB working.



Prefinished cutting Diamond Circular Saw blade

Description

| Diameter | Kerf | Arbor | Teeth |
|----------|------|-------|-------|
| 200 | 2.2 | 30 | 60T |
| 300 | 2.2 | 25.4 | 60T |
| 300 | 3.2 | 30 | 60T |

Hirano

300x3.2x30, 60T

Body using SCS steel (imported from Japan)
Tips using Element Six (imported)

*For more spec, please contact us

110064



WHAT'S DIAMOND SAW BLADE?

Specialty:

We use the high grade Diamond PCD (Element Six). With the most advanced equipment (Erockit's EDM) and 10 years' experience in making Diamond Saw blade, our products have stable quality.

Advantage:

In PCB, building materials, Plate furniture cutting field, Diamond saw blade has longer life, higher efficiency than T.C.T saw blade. The unit cost is lower than T.C.T saw blade.

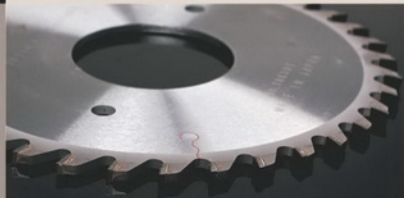
Benefit for customers:

Life is about 200 times than T.C.T saw blade. It can save customer's time and improve work efficiency (Because of the long life, customers can use it much more time without change the new blade. It can save the life of the cutting equipment). The most point is saving the cost. For 200 times life than T.C.T, the unit cost is 1/3 of T.C.T saw blade. It can make customers getting more profit.

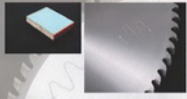
WHAT'S Polycrystalline Diamond ?



Diamond can be one single, continuous crystal or it can be made up of many smaller crystals (polycrystal). Large, clear and transparent single-crystal diamonds are typically used in gemstones. Polycrystalline diamond (PCD) consists of numerous small grains, which are easily seen by the naked eye through strong light absorption and scattering; it is unsuitable for gems and is used for industrial applications such as mining and cutting tools. Polycrystalline diamond is often described by the average size (or grain size) of the crystals that make it up. Grain sizes range from nanometers to hundreds of micrometers, usually referred to as "nanocrystalline" and "microcrystalline" diamond, respectively.



Furniture making Diamond Circular Saw blade



Hirano Diamond cutter makes cutting more stable, Much long life using

Description

| Diameter | Kerf | Arbor | Teeth |
|----------|------|-------|-------|
| 400 | 4.4 | 60 | 84T |
| 450 | 4.8 | 80 | 72T |



Body using SKS steel (Imported from Japan)
Tipe using Element Si6 (Imported)

*For more spec, please contact us

Diamond Reciprocating Saw blade

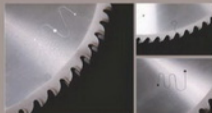


350X3.6X80X26.4

Body using SKS steel (Imported from Japan)
Tipe using Element Si6 (Imported)

Description

| Diameter | Kerf | Arbor | Teeth |
|----------|------|-------|-------|
| 350 | 3.5 | 30 | 72T |
| 350 | 4.4 | 30 | 84T |



*For more spec, please contact us

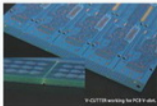


Feature

Hirono's V tips design and 10-years experience of KOSAKISHI DGA JAPAN, each V-CUTTER has very high quality imported body and PCD grinded by SNOEKIDAJAPAN's machine, each Hirono's V-CUTTER has much longer life and other products.

Description

| Diameter | kerf | Arbor | Teeth |
|----------|------|-------|-------|
| 120 | 2.0 | 25.4 | 20T |
| 120 | 2.0 | 25.4 | 24T |
| 120 | 2.0 | 25.4 | 30T |



V-CUTTER working for PCB V-cut.



Most ipod,iphone and ipad's motherboard are cut by Hirono's V-CUTTER, Nearly all the motherboard of Iphone's earphone are cut by our cutter.

*For more spec or information, please contact us



Feature

Each of Hirono's diamond cutter for PCB is made base on customer's PCB material. Different material using different tips and the body/tip's parameter is also different. Using Hirono's PCB diamond cutter makes the work more easier.

Description

| Diameter | kerf | Arbor | Teeth |
|----------|------|-------|-------|
| 305 | 2.4 | 31.75 | 60T |
| 350 | 2.6 | 31.75 | 60T |
| 350 | 4.0 | 30 | 48T |
| 350 | 4.0 | 30 | 72T |

Service

In order to make sure the high cutting efficiency, we suggest customers to provide us cutting material and our Japanese engineer will develop



Cutting for PCB

*For more spec or information, please contact us

Koba Cut V

NEW PRODUCT
MADE IN JAPAN



013

Feature

New product Koba Cut V has very special V-TIP. Different from normal V-TIP, Koba Cut V's tip is curve-V-TIP.

[Koba Cut V] that we developed can easily cut the aluminum print circuit board used for LED that requires the accuracy of the cutting face of the material.

The accuracy of the cutting face of the material has been greatly improved compared with the performance of a standard V-cutter.

The sending speed of Koba Cut V is set to 10m/minute-15m/minute, and a beautiful cutting is possible. (normal V-cutter is about 4m/5m/minute)

Description

| Diameter | Kerf | Arbor | Teeth |
|----------|------|-------|-------|
| 120 | 2.0 | 25.4 | 20T |

It is standardized 45 degrees for aluminum print circuit board and copper print circuit board.
The standard issues with [Koba Cut V] to cut CEM-3, FR-4, a halogen free substrate, and the high TG substrate are 30 degrees, and 35 degrees.
When the customer has a special demand angle, we will produce it.



HOT Diamond Saw blade for Power Tools



Body using SKS steel (imported from Japan)
Tips using Element Six (imported)



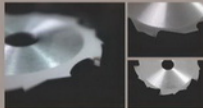
014



Suitable for power circular saw tools like HITACHI, BOSCH and other brand.

Description

| Diameter | Kerf | Arbor | Teeth |
|----------|------|-------|-------|
| 100 | 1.8 | 20 | 5T |
| 100 | 1.8 | 20 | 8T |
| 110 | 1.8 | 20 | 5T |
| 125 | 1.8 | 20 | 4T |
| 160 | 2.2 | 20 | 4T |
| 185 | 2.0 | 20 | 12T |
| 185 | 2.2 | 20 | 4T |
| 250 | 2.6 | 30 | 6T |
| 305 | 3.2 | 30 | 8T |



*For more spec, please contact us





**Tungsten
Carbide
Tip**

We use high grade Tungsten Carbide tip, mainly CERATIZIT With the most advanced grinding machine (Enokida and Vollmer), hirono's saw blade will become your best friend.



**Body
SKS STEEL**

Body use SKS steel (imported from Japan and Germany).The high quality steel make sure the body has powerful strength. The cutting work will be more easier and stable if you're using Hirono's saw blade.



SLOT

Hirono's unique anti-shock slots with colophony inside can reduce the vibration and noise.



Ultra-Thin

Hirono's developed ultra-thin kerf series gang rip circular saw blade.The thinnest kerf can be 0.7MM, and now 0.5MM's kerf is under development.



Hirono

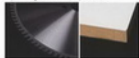
Each Hirono's saw blade is a symbol of high quality. SKS body,advanced grinding equipments plus Hirono's 10 years' experience makes sure saw blade the highest quality.



016

T.C.T Panel Saw blade

Body using SKS steel (imported from Japan)
Tips using Ceratizit (imported)



Description

| Diameter | Kerf | Arbor | Teeth |
|----------|------|-------|-------|
| 300 | 3.2 | 30 | 72T |
| 300 | 3.2 | 30 | 96T |

*For more spec, please contact us



017

■ Specialty:

Body uses SKS (imported from Japan) steel. Tip uses Ceratizit Tips (imported). Within Japan & Germany design make sure our saw blade high quality.

■ Advantage:

Hirano's saw blade not only has high accuracy cutting capability but also has long-life using.

■ Benefit for customers:

The high quality material ensure Hirano's saw blade much longer life than the other Saw blade. And the accuracy cutting capability makes customer saving more material and saving more time.



WHAT'S Tungsten Carbide ?

Sintered tungsten carbide cutting tools are very abrasion resistant and can also withstand higher temperatures than standard high speed steel tools. Carbide cutting surfaces are often used for machining through materials such as carbon steel or stainless steel, as well as in situations where other tools would wear away, such as high-quantity production runs. Because carbide tools maintain a sharp cutting edge better than other tools, they generally produce a better finish on parts, and their temperature resistance allows faster machining. The material is usually called cemented carbide, hardmetal or tungsten-carbide cobalt: it is a metal matrix composite where tungsten carbide particles are the aggregate and metallic cobalt serves as the matrix. Manufacturers use tungsten carbide as the main material in some high-speed drill bits, as it can resist high temperatures and is extremely hard.

T.C.T Reciprocating Saw blade

018



Body using SKS steel (imported from Japan)
Tips using Ceratizit (imported)

Description

| Diameter | Kerf | Arbor | Teeth |
|----------|------|-------|-------|
| 350 | 3.5 | 30 | 80T |
| 400 | 4.4 | 30 | 84T |

*For more spec, please contact us



Best selling**Gang Rip Circular Saw blade for wood cutting****Description**

| Diameter | Kerf | Arbor | Teeth |
|----------|------|-------|-------|
| 255 | 1.7 | 40 | 40T |
| 305 | 2.2 | 70 | 36T |
| 350 | 2.5 | 40 | 30T |

*For more spec, please contact us

Body using SKS steel (Imported from Japan)
Tipe using Ceratizit (Imported)**■ Specialty:**

Body uses SKS (Imported from Japan) steel. Tip uses Ceratizit Tips (Imported). Within Japan & Germany design make sure our saw blade high quality. Using Hirono's unique tension technics, our saw blades can be more stable and thin.

■ Advantage:

With the unique tension technics and body cooling design, we can insure the thin blade can be much more stable and can cutting clearly.

■ Benefit for customers:

Thin kerf saves your money. Clearly cutting saves your material. Stable using saves yours time and reduce your cost.

**Gang Rip Circular Saw blade with wiper****Description**

| Diameter | Kerf | Arbor | Teeth |
|----------|------|-------|-------|
| 255 | 2.2 | 40 | 30T+3 |
| 305 | 2.6 | 70 | 36T+4 |

*For more spec, please contact us

Body using SKS steel (Imported from Japan)
Tipe using Ceratizit (Imported)**■ Specialty :**

Body uses SKS (Imported from Japan) steel. Tip uses Ceratizit Tips (Imported). Within Japan & Germany design make sure our saw blade high quality. Using Hirono's unique wiper design, the blade will be more stable than the normal one.

■ Advantage :

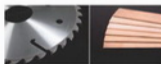
It is easy to cutting hard material such as bamboo or wet wood material. Withing the wiper, the blade will be cool and stable all the time.

■ Benefit for customers :

Hard blade will reduce your cost. Clearly cutting leads you to do the great job. Stable using saves yours time and cost.

Hirono's Tension Technics

Every Hirono's sawblade has special tension technics. After the body has been completed, the tension of steel may changed and it may cause the sawblade vibration during cutting. To avoid of this, every Hirono's sawblade will be processed using special tension technics. We using hammer to change the tension and make sure the body has the best status. It's very important in Ultra-thin saw blade.

**Why we add wiper with saw blade?**

Saw blade with wiper will be more stable than normal one. Especially in cutting hard material such as bamboo or some wet wood material. Wiper can reduce the saw dust and also can be hard blade to strengthen the power of blade. Also the hole of Wiper can reduce the temperature of blade in order to keep the blade stable.

Wind turbine field Saw blade for foam cutting



Description

| Diameter | Kerf | Arbor | Teeth |
|----------|------|-------|-------|
| 200 | 0.8 | 40 | 48T |
| 220 | 0.65 | 80 | 60T |

*For more spec, please contact us

Body using SKS steel (imported from Japan)
Tips using Ceratizit (imported)



0.3MM Saw kerf is now developing.
Please look forward to it.

Body using SKS steel (imported from Japan)
Tips using Ceratizit (imported)



021

022

Best selling

Ultra-thin Gang Rip Circular Saw blade

Description

| Diameter | Kerf | Arbor | Teeth |
|----------|------|-------|-------|
| 182 | 0.9 | 40 | 30T |
| 182 | 1.1 | 40 | 30T |
| 180 | 1.2 | 40 | 36T |
| 182 | 1.3 | 40 | 36T |

*For more spec, please contact us

Specialty:

Ultra-thin saw blade uses Japanese SKS special ultra-thin steel and with Hirono's unique technics, the thinnest cutting kerf can be 0.7MM. Though it's ultra-thin, but it's also the same stable as the other normal one.

Advantage:

Our Ultra-thin saw blade is the thinnest saw blade in the China market. And our quality is better than Japanese & Germany brand. In wood shutters cutting field, we had more than 90% market share.

Benefit for customers:

The more thin, the cost will be more reduced. Especially in cutting valuelessness wood. For example, the tips reduce 0.3MM, 10 PCS will reduce 3MM. And we can improve about 10%'s lumber recovery. We also give our customers the best after service and repair tools in order to improve the life of saw blade. Only Hirono can do this in china.



New design slot keeps the sawblade cool during cutting.
Normal/Convex body design reduce the cost of material.
Hirono's sawblade is well-know on Wind turbine field.

Gang Rip Circular Saw blade for Floor board cutting



Hirono

HN 181455

205x1.4x1.0x60x36T
B 20-0-15-0

Hirono
208X1.0X0.8/1.8X80

1043415

Ultra-thin Circular Saw blade
(convex plate)



Description

| Diameter | Kerf | Arbor | Teeth |
|----------|------|-------|-------|
| 205 | 1.2 | 65 | 36T |
| 220 | 1.4 | 60 | 36T |



*For more spec, please contact us

Body using SKS steel (imported from Japan)
Tips using Ceratizit (imported)

Hirono's convex design makes the plate more stable, meanwhile it can reduce the kerf in order to save the material and prove lumber recover.



Description

| Diameter | Kerf | Arbor | Teeth |
|----------|------|-------|-------|
| 180 | 1.0 | 25.4 | 60T |
| 205 | 1.0 | 25.4 | 80T |

*For more spec, please contact us

Body using SKS steel (imported from Japan)
Tips using Ceratizit (imported)

Wood Precision Cutting Saw blade

Description

| Diameter | Kerf | Arbor | Teeth |
|----------|------|-------|-------|
| 255 | 3.0 | 25.4 | 100T |
| 305 | 3.0 | 25.4 | 120T |



*For more spec, please contact us
Body using SKS steel (imported from Japan)
Tips using Ceratizit (imported)

Wood Trimming Saw blade

Description

| Diameter | Kerf | Arbor | Teeth |
|----------|------|-------|-------|
| 355 | 5.0 | 50.8 | 70T |
| 405 | 5.0 | 50.8 | 72T |



Body using SKS steel (imported from Japan)
Tips using Ceratizit (imported)

*For more spec, please contact us

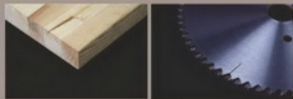
025

026



Anti-shock slots design makes the cutting more easier, more stable.

Anti-shock slots reduce the vibration of plate.





T90032

027 Wood cutting T.C.T Saw blade



Description

| Diameter | Kerf | Arbor | Teeth |
|----------|------|-------|-------|
| 305 | 3.2 | 25.4 | 48T |
| 305 | 4.0 | 25.4 | 48T |

*For more spec, please contact us

Body using SKS steel (imported from Japan)
Tipe using Cermet (imported)

Description

| Diameter | Kerf | Arbor | Teeth |
|----------|------|-------|-------|
| 250 | 1.85 | 60 | 30T+3 |

*For more spec, please contact us

Body using SKS steel (imported from Japan)
Tipe using Cermet (imported)

Within the Hirono's unique designed wiper. All hardy-cutting material will be easily to cut. Within the wiper, the blade will be more



Anti-shock slots and Cooling Cuprum design makes the aluminum cutting more easier, more stable.

Anti-shock slots with colophony inside reduce the vibration of plate.

Cooling Cuprum design make the plate cooling faster and improve stability of blade.

Aluminium/Copper Cutting Saw blade

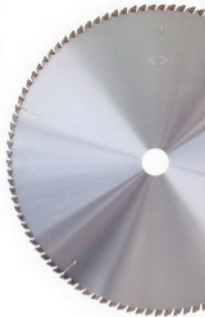
Description

| Diameter | Kerf | Arbor | Teeth |
|----------|------|-------|-------|
| 255 | 2.8 | 25.4 | 100T |
| 350 | 3.0 | 30 | 100T |
| 350 | 3.2 | 30 | 100T |
| *405 | 3.6 | 25.4 | 120T |
| 500 | 4.2 | 30 | 120T |

*For more spec, please contact us

Body using SKS steel (imported from Japan)
Tips using Ceratizit (imported)

* The spec can cut both Aluminium and Copper



■ Specialty:

Using Japanese SKS steel and Ceratizit tips to keep the quality. With our design and technics makes Aluminium cutting more easier and more clearly. Every different material uses different teeth, also the same stable as the other normal one.

■ Advantage:

Unique teeth angle design make sure every material cut clearly. Ultra-hard tips extend life for using.

■ Benefit for customers:

Different material will be different teeth. It's the best way to cut every material. Using our blades can save your time, money and material. Hirono leads you to success.

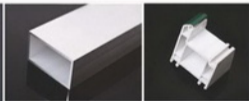
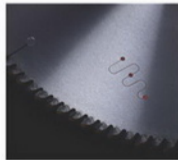
Aluminum-plastic Cutting Saw blade

Description

| Diameter | Kerf | Arbor | Teeth |
|----------|------|-------|-------|
| 450 | 4.0 | 30 | 120T |
| 500 | 4.4 | 30 | 120T |

*For more spec, please contact us

Body using SKS steel (imported from Japan)
Tips using Ceratizit (imported)



Anti-shock slots and Cooling Cuprum design makes the aluminum cutting more easier, more stable.

Anti-shock slots with coisphony inside reduce the vibration of plate.
Cooling Cuprum design make the plate cooling faster and improve stability of blade.

Aluminium smoothing cutting



Description

| Diameter | Kerf | Arbor | Teeth |
|----------|------|-------|-------|
| 350 | 3.2 | 30 | 100T |
| 405 | 3.2 | 25.4 | 120T |

*For more spec, please contact us

Body using SKS steel (imported from Japan)
Tips using Ceratizit (imported)

032

Aluminium corner-connection cutting ^{New}



Description

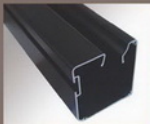
| Diameter | Kerf | Arbor | Teeth |
|----------|------|-------|-------|
| 450 | 3.0 | 30 | 120T |

*For more spec, please contact us

Body using SKS steel (imported from Japan)
Tips using Ceratizit (imported)

Hirano's Aluminium corner-connection cutting sawblade has more slim body and kerf.

New design slot keeps the sawblade cool during cutting.

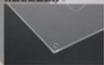


Aluminium smoothing cutting sawblade using SKS steel/less steel/imported T.C.T tip. With hirano's 10 years' grinding experience. Our sawblade will make Aluminium smoothing cutting more easier.



Colophony cutting T.C.T Saw blade

树脂切削锯齿系列



Description

| Diameter | Kerf | Arbor | Teeth |
|----------|------|-------|-------|
| 305 | 2.6 | 25.4 | 120T |
| 355 | 3.0 | 25.4 | 120T |

*For more spec, please contact us

Body using SKS steel (imported from Japan)
Tips using Ceratizit (imported)

Acrylic cutting

Description

| Diameter | Kerf | Arbor | Teeth |
|----------|------|-------|-------|
| 255 | 2.0 | 25.4 | 120T |
| 305 | 2.0 | 25.4 | 120T |

*For more spec, please contact us

Body using SKS steel (imported from Japan)
Tips using Ceratizit (imported)



033

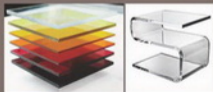
034

Anti-shock slots design makes the cutting more easier, more stable.

Anti-shock slots reduce the vibration of plate.

Using Hirono Colophony cutting T.C.T Saw Blade will cut the material more clearly and more stable.

Hirono's acrylic cutting sawblade using SKS stainless steel and imported T.C.T tip. Unique slot reduce the noise while cutting and keep the sawblade stable.





We use high grade CERMET tip.All of the tips are imported.Within the special grinding machine (Enokida's), hirono's cold saw blade will become your best friend in metal cutting.



Body use SKS steel (imported from Japan and Germany).The high quality steel make sure the body has powerful strength. The cutting work will be more easier and stable if you're using Hirono's saw blade.



Cold saw blade is different from the normal saw blade.Because it has special shape's tip, and tip is using CERMET. Not all the manufacturer can make this special shape but Hirono can do this. It's very hard to grind this shape because it's need Technology and Special grnd machine.



Each Hirono's saw blade is a symbol of high quality. SKS body,advanced grinding equipments plus Hirono's 10 years' experience makes sure saw blade the highest quality.



Stainless Steel /Steel Cutting Saw blade Special Shape Tip

Description

| Diameter | Kerf | Arbor | Teeth |
|----------|------|-------|-----------------------------|
| 255 | 1.9 | 25.4 | 80T <i>stainless steel</i> |
| 285 | 2.0 | 32 | 120T <i>stainless steel</i> |
| 250 | 2.0 | 32 | 60T <i>steel</i> |
| 285 | 2.0 | 32 | 72T <i>steel</i> |
| 315 | 2.25 | 32 | 80T <i>steel</i> |
| 360 | 2.6 | 40 | 80T <i>steel</i> |
| 460 | 2.7 | 50 | 60T <i>steel</i> |

*for more spec, please contact us

200X2.0X1.7X54

1120218

Steel Cutting Saw blade

Description

| Diameter | Kerf | Arbor | Teeth |
|----------|------|-------|-------|
| 160 | 1.8 | 32 | 48T |
| 160 | 1.8 | 40 | 48T |
| 200 | 2.0 | 40 | 54T |

*for more spec, please contact us

037

038

Special Shape Teeth For Stainless Steel / Steel Cutting



Using cermet tip (imported), special tip for stainless steel cutting. By grinded with unique grinding machine, you can cut stainless steel /steel easily.

Designed For Stainless Steel pipe or Bar ,Steel pipe or bar Cutting



Special Teeth For Steel Cutting



Using cermet tip (imported), special tension dealing. Grinded with unique grinding machine, you can cut steel easily.

Designed For Steel pipe or bar Cutting

